

A B S T R A C T OF THE DISCLOSURE

An enameled wire ~~with has~~ an insulating coated layer capable of high laser beam absorption, and ~~with~~ a melting layer that is transparent to the laser beam. The insulating coated layer capable of high laser beam absorption makes stripping of the insulating ~~coating~~ coated layer easy without increasing an output of the laser beam very much. ~~extremely large~~. As a result, possible wire breakage at soldering can be avoided and soldering reliability improves in assembling the small electro-acoustic transducers. An electro-acoustic transducer of the present invention is provided in the ~~a~~ resin-molded body with an empty space in at least a place underneath a portion of ~~a~~ soldering land, on which a laser beam is irradiated. Apparatus comprising An apparatus having the electro-acoustic transducer of the present invention can provide a well-stabilized soldering quality and a high reliability.